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*The Original*

**SPARE PARTS  
OVERVIEW**



*Your Trust Is Our Drive  
Since 1956*



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# SPIRO® CARE CONTRACT

The Spiro® Care Contract guarantees an annual inspection on your Spiro® machines, as well as a recommendation on how to optimize your investment through a service, repair, and/or upgrade with original Spiro® parts. In addition, your operators can profit from tips and feedbacks with respect to the best usage and maintenance of your Spiro® machinery to prevent breakdowns and continuously achieve a high output quality.



- Special discount on spare parts and work*
- Warranty on spare parts*
- Priority service on breakdown*
- Condition report on your machine*
- Remote technical support free of charge*
- Inspection Visit*
- Spiro® Care Contract Exclusives*

# SPIRO<sup>®</sup> SILVER PACKAGES

Convenient spare parts packages guaranteeing that your Spiro<sup>®</sup> machines are equipped with original Spiro<sup>®</sup> spare parts and ensuring a continuous smooth production.

SILVER

**25% Discount**

**STITCHWELDER SILVER PACKAGE (MERCURY FREE)  
CODE: 1000703**



SILVER

**25% Discount**

**GORELOCKER SILVER PACKAGE  
CODE: 1000701 (FROM MACHINE NR. 31000)  
CODE: 1000702 (UP TO MACHINE NR. 30999)**



SPIRO<sup>®</sup> SPARE PARTS PACKAGES

# SPIRO® SILVER PACKAGES

Convenient spare parts packages guaranteeing that your Spiro® machines are equipped with original Spiro® spare parts and ensuring a continuous smooth production.

SILVER

**25% Discount**

## TUBEFORMER SILVER PACKAGE

CODE: 10000120 (TUBEFORMERS SMART, PLUS, X-20)

CODE: 10000121 (ALL OTHER TUBEFORMERS)

*The ideal package for covering your daily consumable needs*



Please note that the entire package contents may not be presented in the images in this brochure.

# FORMROLLER UNIT PACKAGES

SPARE PART PACKAGES



## FORMROLLER UNIT NO. 1

CODE: 10000122

## FORMROLLER UNIT NARROW LOCK SEAM

CODE: 10000123

## FORMROLLER UNIT NO. 3

CODE: 10000124

## FORMROLLER UNIT NO. 4

CODE: 10000125

# **TUBEFORMER**

**SPARE PART PACKAGES**

## **DRIVE ROLLER PACKAGES**

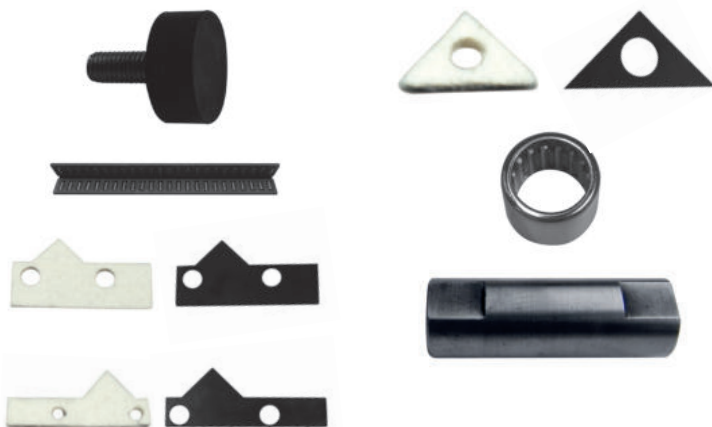
CODE: 10000128 (TUBEFORMER 1602 & 2020)

CODE: 10000412 (TUBEFORMER 2002)



## **SLITTER MAINTENANCE PACKAGE**

CODE: 10000130





# TUBEFORMER

SPARE PART PACKAGES

## AXLE / BEARINGS PACKAGES

CODE: 10000129 (TUBEFORMER 1602 & 2020)

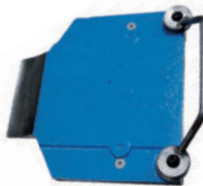
CODE: 10000460 (TUBEFORMER 2002)



## GUIDEPLATE PACKAGES

CODE: 10000126 (LOWER GUIDEPLATE)

CODE: 10000127 (UPPER GUIDEPLATE)



# SPIRO® TUBEFORMERS

TUBEFORMERS

## FLANGE ROLLER

STANDARD 137/150 MM

**CODE: 050315**

FLANGE ROLLER HD FOR UP TO 1.3 MM

**CODE: 150141**



## FOLDING FINGER

OUTSIDE LOCKSEAM

**CODE: 050323**



## UPPER GUIDE ROLLER

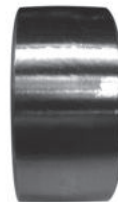
137 MM STRIP WIDTH

**CODE: 050661**



## SUPPORT ROLLER STANDARD

**CODE: 061102**



## GUIDEPLATE LOCK

COMPLETE

**CODE: 058106**



# SPIRO<sup>®</sup> TUBEFORMERS

TUBEFORMERS

## CUTTING KNIFE STANDARD

CUTTING KNIFE STANDARD

**CODE: 152281**

CUTTING KNIFE HD (KNIFE ONLY)

**CODE: 151695**

## RUBBER WIPER

PER METRE

**CODE: 725729**

## ROLLER FORK

STRIP WIDTH 137 MM / 150 MM

**CODE: 058119**

## QUICK CHANGE CLINCHING ROLLER

AXLE COMPLETE

**CODE: 058137**

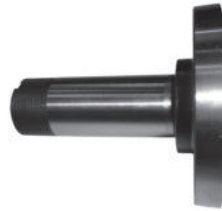
FORK

**CODE: 058138**

## QUICK LOCK FORMING HEAD

COMPLETE

**CODE: 058190**



# SPIRO® TUBEFORMERS

TUBEFORMERS 2002 / JRX / 1602 / 2020 / SMART / PRO

## CLINCHING ROLLER

0.4 WITH BUBBLAN  
FOR SHEET THICKNESS 0.4 MM

**CODE: 058025**

0.4 NARROW WITH BUBBLAN  
FOR SHEET THICKNESS 0.4 MM

**CODE: 058016**

0.5 / 0.6 WITH BUBBLAN  
FOR SHEET THICKNESS 0.4 - 0.6 MM

**CODE: 058156**

0.5 / 0.6 NARROW WITH BUBBLAN  
FOR SHEET THICKNESS 0.4 - 0.6 MM

**CODE: 058267**

0.7 / 1.25 WITH BUBBLAN  
FOR SHEET THICKNESS 0.7 - 1.25 MM

**CODE: 058037**



## CLINCHING ROLLER STANDARD SET

0.4 WITHOUT BUBBLAN  
FOR SHEET THICKNESS 0.4 MM

**CODE: 058003**

0.5 / 0.6 WITHOUT BUBBLAN  
FOR SHEET THICKNESS 0.5 / 0.6 MM

**CODE: 058022**

0.7 / 1.25 WITHOUT BUBBLAN  
FOR SHEET THICKNESS 0.7 - 1.25 MM

**CODE: 058015**



## CLINCHING ROLLER ENGRAVED SET

ALL CLINCHING ROLLERS CAN BE  
ENGRAVED ON REQUEST  
SET OF ENGRAVED CLINCHING  
ROLLERS 0.4-1.25MM

**CODE: 10001082**



# SPIRO<sup>®</sup> TUBEFORMERS

TUBEFORMER 1602 & 2002

## AXLE UPPER DRIVE ROLLER

REQUIRES O-RINGS (CODE 061002 AND 061005, 1 EACH)

**CODE: 058104 (FOR 1602)**

**CODE: 150039 (FOR 2002)**



## AXLE LOWER

COMPLETE SET  
(FROM MACHINE NR. 1580)

**CODE: 058265**



## LOWER DRIVE ROLLER

STANDARD  
(FROM MACHINE NR. 1580)

**CODE: 051697**



## UPPER DRIVE ROLLER

STANDARD. ALSO REQUIRES CHANGE OF AXLE UPPER DRIVE ROLLER (CODE 058104 / 150039)

**CODE: 051696**



## FLEXI COUPLING

6 / 8 MM

**CODE: 063027**



SPIRO<sup>®</sup> SPARE PARTS

# **SPIRO® TUBEFORMERS**

**TUBEFORMER 1602 & 2002**

## **LOWER FRONT GUIDEPLATE**

COMPLETE

**CODE: 058107**



## **UPPER FRONT GUIDEPLATE**

**CODE: 058108**



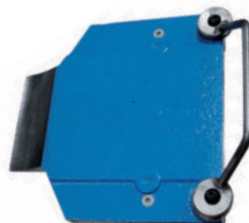
## **LOWER REAR GUIDEPLATE**

**CODE: 058110**



## **UPPER REAR GUIDEPLATE**

**CODE: 058109**



## **SUPPORT ROLLER HOLDER**

STANDARD

**CODE: 058111**



# SPIRO<sup>®</sup> TUBEFORMERS

TUBEFORMER 1602 & 2002

## SUPPORT ROLLER AXLE

COMPLETE SET  
**CODE: 058200**



## CAM ROLLERS

INA KR 35 PP  
PART OF SLITTER  
**CODE: 061107**



## CAM ROLLERS

INA KR 32 PP  
PART OF SLITTER  
**CODE: 756701A**



## SCOTCH POLYETHYLENE TAPE

5421 IP 102 MM X 16.5 M  
**CODE: 930001**



SPIRO<sup>®</sup> SPARE PARTS

# **SPIRO® TUBEFORMERS**

**TUBEFORMER 1602 & 2002**

## **SUPPORT ARM STANDARD**

PART OF SLITTER

**CODE: 151660**

ARM 10 MM PIN

**CODE: 070261**

ARM 12 MM PIN



## **STANDARD POSITION PIN**

PART OF SLITTER

**CODE: 050584**



## **POSITION PIN SLITTER-H**

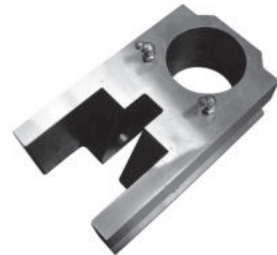
**CODE: 070227-02**



## **LOWER KNIFE HOLDER**

PART OF SLITTER

**CODE: 150594**





# SPIRO<sup>®</sup> TUBEFORMERS

TUBEFORMER 1602 & 2002

## REDRESSING ROLLER

PART OF SLITTER  
**CODE: 152343**



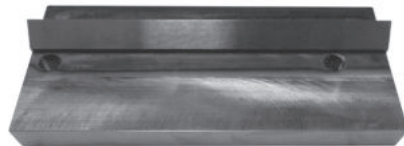
## SLIDE

34.2 X 54 X 190  
PART OF SLITTER  
**CODE: 150595**



## SLIDE

19.8 X 54 X 124  
PART OF SLITTER  
**CODE: 150596**



## NEEDLE STRIP BEARING

10 X 100  
PART OF SLITTER  
**CODE: 125170**



SPIRO<sup>®</sup> SPARE PARTS

# SPIRO® TUBEFORMERS

## TUBEFORMERS

### FORM ROLL UNITS

FOR PROFILING THE STRIP EDGES OF 137 MM WIDE STRIP

#### NR. 1A CODE: 058117

GALVANIZED STEEL 0.4 - 0.6 MM  
STAINLESS STEEL 0.4 - 0.6 MM  
ALUMINIUM 0.4 - 0.6 MM

#### NR. 2 CODE: 058120

GALVANIZED STEEL 0.6 - 0.8 MM  
STAINLESS STEEL 0.6 - 0.8 MM  
ALUMINIUM 0.6 - 0.8 MM

#### NR. 3 CODE: 058121

GALVANIZED STEEL 0.7 - 1.0 MM  
STAINLESS STEEL 0.7 - 0.8 MM  
ALUMINIUM 0.7 - 1.0 MM

#### NR. 1N-137 CODE: 153684

STRIP 0.4 - 0.6 MM X 137 MM - NARROW  
LOCKSEAM

#### NR. 4 CODE: 058122

FOR PROFILING THE STRIP EDGES OF  
140 MM WIDE STRIP

GALVANIZED STEEL 1.1 - 1.3 MM  
STAINLESS STEEL N/A  
ALUMINIUM 1.1 - 1.3 MM



### FORM ROLLER SETS

FORM ROLLER SET NO. 0 (NARROW  
LOCKSEAM)

#### CODE: 151860

FORM ROLLER SET NO. 1

#### CODE: 058203

FORM ROLLER SET NO. 2

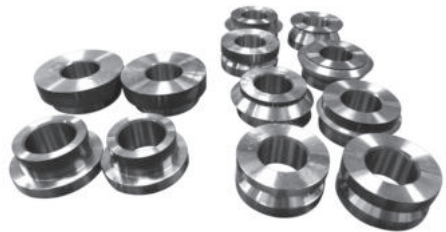
#### CODE: 058204

FORM ROLLER SET NO. 3

#### CODE: 058205

FORM ROLLER SET NO. 4

#### CODE: 058206



# **SPIRO<sup>®</sup> PLASMACUTTERS**

**ALL SPIRO<sup>®</sup> PLASMACUTTERS**

## **NOZZLE POWERMAX**

**900** 5 PIECES IN ONE PACKAGE

**CODE: 220606**

**1000** 5 PIECES IN ONE PACKAGE

**CODE: 220006**

**65** 5 PIECES IN ONE PACKAGE

**CODE: 220941**

## **ELECTRODE POWERMAX**

**900** 5 PIECES IN ONE PACKAGE

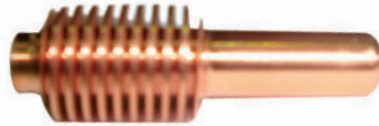
**CODE: 220574**

**1000** 5 PIECES IN ONE PACKAGE

**CODE: 220926**

**65** 5 PIECES IN ONE PACKAGE

**CODE: 220842**



# **SPIRO® PLASMACUTTERS**

**PLASMACUTTER FLORETT**

## **EMERGENCY BUTTON**

ZB4BR4

**CODE: 998158**



## **EMERGENCY SWITCH**

**CODE: 998195**



## **END SWITCH**

X AXLE D4N-1120 N BY CHN

**CODE: 998164**



## **HANDLE**

M10X50

**CODE: 998257**



## **ROLLERS**

NR. 0530-022-10

**CODE: 998099**



# SPIRO<sup>®</sup> PLASMACUTTERS

## PLASMACUTTER FLORETT

### CONTACT BARS

650 MM RED

**CODE: 101916**

120 MM RED

**CODE: 101914**

2320 MM RED

**CODE: 101919**

### CAP-OFF SENSOR

REPLACEMENT KIT TORCH POWERMAX  
1000 / 1250

REF:128639

**CODE: 228639**

### TORCH MAIN BODY

T60 / 80 M REPL, POWERMAX 1000 / 1250

REF: 128640

**CODE: 228640**

### TORCH HOLDER

106 X 60 X 40

**CODE: 101503**



SPIRO<sup>®</sup> SPARE PARTS

# **SPIRO® PLASMACUTTERS**

**PLASMACUTTER FLORETT**

## **CARBON BRUSH**

X08-20763 (1 PAIR)

**CODE: 998496**



## **CARBON BRUSH**

FOR TACHO MT2630

**CODE: 998499**



## **ENCODER**

200 LINE 5VDC

**CODE: 998200**



## **GEAR**

PL\_641

**CODE: 101156**



# SPIRO<sup>®</sup> CURVECUTTERS

## CURVECUTTER DELTA

### CUTTING KNIFE TITANIUM

COVERED

**CODE: 145595**



### CUTTING KNIFE CARBIDE

STAINLESS STEEL DEDICATED

**CODE: 145559**



### CUTTING KNIFE

STANDARD

**CODE: 145594**



**SPIRO<sup>®</sup> SPARE PARTS**

# SPIRO® STITCHWELDERS

STITCHWELDERS 1000 / 1270 / 1540 / *PRO 2.0*

## TRANSMITTING PIECE

CODE: 713131



## COPPER WIRE

COIL 2.0 MM DIA. - APPROX. 17 KG

CODE: 710062

COIL 2.0 MM DIA. - BARREL 100 KG

CODE: 710082



## SPIRO MERCURY FREE ROLLERS

UPPER WELDING ROLLER

CODE: 1000353

LOWER WELDING ROLLER

STITCHWELDER CLASSIC *PRO*

CODE: 1000354

STITCHWELDER *PRO 2.0*

CODE: 1000548





# SPIRO® STITCHWELDERS

STITCHWELDERS 1000 / 1270 / 1540 / PRO 2.0

## CLAMPING JAWS

STITCHWELDER CLASSIC *PRO*

RIGHT

**CODE: 713133**

LEFT

**CODE: 713134**

STITCHWELDER *PRO 2.0*

RIGHT

**CODE: 1001155-10**

LEFT

**CODE: 1001155-9**



## CLAMPING LEVERS

STITCHWELDER CLASSIC *PRO*

RIGHT

**CODE: 713128**

LEFT

**CODE: 713129**

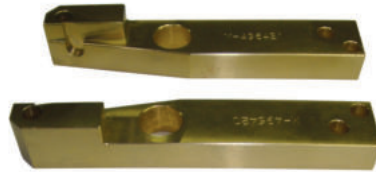
STITCHWELDER *PRO 2.0*

RIGHT

**CODE: 1001155-12**

LEFT

**CODE: 1001155-11**



SPIRO® SPARE PARTS

# SPIRO® GORELOCKERS

ALL SPIRO® GORELOCKERS

## ARMOURED LEATHER GLOVE

RIGHT

**CODE: 984799**

LEFT

**CODE: 984800**



## JOYSTICK

WITH ELEVATION PUSH-KEY  
FROM SERIAL NUMBER 4450 AND  
HIGHER AND FITTING SHAPER FROM  
SERIAL NUMBER 5018 AND HIGHER

**CODE: 993379**



## PUSH BUTTON HEAD

**CODE: 993430**



# SPIRO® GORELOCKERS

## GORELOCKER COMBI-T

### DRIVE SHAFT

FLANGING

CODE: 000517



### TAPERED ROLLER BEARING

33207

CODE: 982185



### NILOSRING

LSTO D = 35 X 80 X 4

CODE: 982512



### ELASTIC STOP SLOTTED

ROUND NUT M35 X 1.5

CODE: 993321



SPIRO® SPARE PARTS

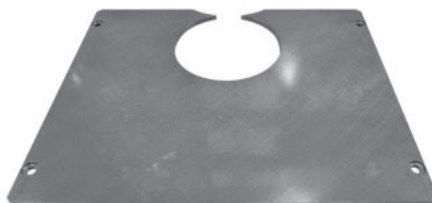
# **SPIRO® GORELOCKERS**

## **GORELOCKER COMBI-T**

### **HARDENED PLATE**

300 X 246 X 5

**CODE: 000607**



### **OIL FILTER**

**CODE: 108469**



### **ADJUSTING WASHER**

D = 30 X 42 X 0.1 MM

**CODE: 981090**

D = 30 X 42 X 0.2 MM

**CODE: 981091**

D = 30 X 42 X 0.5 MM

**CODE: 981092**

D = 50 X 62 X 0.5 MM

**CODE: 981119**

D = 50 X 62 X 1.0 MM

**CODE: 981123**

D = 30 X 42 X 1.0 MM

**CODE: 981128**



# SPIRO® GORELOCKERS

GORELOCKER COMBI-T

## HANDLES

M10 X 20

**CODE: 903007**

M10 X 30

**CODE: 903001**

M12 X 32

**CODE: 903000**

## DIGITAL CABLE FOR SUN PROPORTIONAL VALVE

C1V-12A 1200MA

**CODE: 993394**



# **SPIRO® WORKSHOP DEVICES**

## **MASTIC KITS**

### **MASTIC KIT**

COMPLETE CONSISTING OF PUMP,  
PISTON, ETC.  
(ACRYLIC SEALANT NOT INCLUDED)

**CODE: 997982**



### **ACRYLIC SEALANT**

20 LTR BUCKET FOR MASTIC KIT

**CODE: 997983**



## **SPIRO® LITELOCKER**

ALL SPIRO® LITELOCKERS

### **STANDARD TOOL KIT LITELOCKER 3**

**CODE: 1000980**



# SPIRO<sup>®</sup> DUCTLINE

## DUCT FORMING MACHINE

### CUTTING BLADES

UPPER SIDE, NEED 2 PCS

**CODE: 1000772-2**

UPPER MIDDLE, NEED 1 PCS

**CODE: 1000772-3**

LOWER SIDE, NEED 2 PCS

**CODE: 1000780-2**

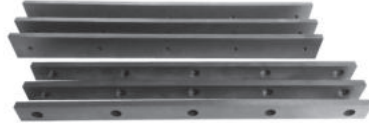
LOWER MIDDLE, NEED 1 PCS

**CODE: 1000780-3**

COMPLETE SET OF CUTTING BLADES

UPPER + LOWER

**CODE: 10001120**



### SPIRO<sup>®</sup> SPOTWELDERS

ALL SPIRO<sup>®</sup> SPOTWELDERS

### DEBURRING CLEANING DEVICE

REPLACES YOUR FILE TO CLEAN THE SPOTWELDER.

EASILY INSTALLED ON ANY STANDARD DRILLING MACHINE TO CLEAN YOUR SPOTWELDER IN A SPEEDY AND ACCURATE FASHION.

**CODE: 997981**





We welcome you to visit our competence centre to see the machines in action.



### Spiro International S.A.

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CH-3178 Bösingen Switzerland  
[www.spiro.ch](http://www.spiro.ch)



### Spiral-Helix, Inc

500 Industrial Drive  
Bensenville IL 60106 USA  
[www.spiral-helix.com](http://www.spiral-helix.com)



Spiral-Helix, Inc.

THE COMPLETE SOLUTION



#### MACHINES - [info@spiro.ch](mailto:info@spiro.ch)

Spiro® can provide you with a complete set of superior quality machines for the production of air duct systems.

**2** Year  
Warranty



#### SPARE PARTS [parts@spiro.ch](mailto:parts@spiro.ch)

Spiro® offers an extensive range of quality spare parts and consumables.

Consult our spare parts catalogue or website for a selected choice.



#### SERVICES [service@spiro.ch](mailto:service@spiro.ch)

Spiro® has the experience, in depth knowledge, support and aftermarket services that ensure your production is continuous and efficient.



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